

EIT RawMaterials AWARE

Adolfo Villafiorita
ICT4G - Fondazione Bruno Kessler



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PROGRAMMA DEL CORSO

MODULO 1: ETICA

Introduzione al corso. Da un modello di sviluppo lineare a un modello circolare: da necessità a opportunità
Obbligatorio **3/10/2019, 15.00 - 18.00**

MODULO 4: SERVICE DESIGN THINKING PER L'INNOVAZIONE DIDATTICA

Seminario a cura di IPRASE sui temi della cultura progettuale del service design thinking
Obbligatorio **22/10/2019, 15:00 - 18:00**

MODULO 2: SCIENZA E INGEGNERIA

I materiali costituenti i RAEE e il loro recupero
Facoltativo **8/10/2019, 15.00 - 18.00**

MODULO 5: LABORATORIO DIDATTICO di PROGETTAZIONE PARTECIPATA 1

Esercitazione per la creazione di materiale didattico (*insegnanti e studenti universitari insieme*)
Obbligatorio **13/11/2019, 15.30 - 18.30**

MODULO 3: ECONOMIA CIRCOLARE

Come creare valore dai rifiuti elettronici - Modelli di business nella circular economy
Obbligatorio **16/10/2019, 15.00 - 18.00**

MODULO 6: LABORATORIO DIDATTICO di PROGETTAZIONE PARTECIPATA 2

Esercitazione per la creazione di materiale didattico (*insegnanti e studenti universitari insieme*)
Obbligatorio **20/11/2019, 15.30 - 18.30**

VISITA @RELIGHT (Milano Rho)

Visita con formazione presso lo stabilimento industriale
Facoltativo (senza spese aggiuntive)
Probabile 5/11 /2019, 11.00 - 15.00



Economia Lineare



Economia Lineare



- Non funziona (più)!
 - Esaurimento risorse (accumulo spazzatura)
 - volumi, velocità e accelerazione rendono la questione più urgente



Argomento di oggi ...



Estrazione

approvvigionamento di materie
prime per la produzione



Qualche dato

World mining production

2016

16.9 Billion metric tons

2000

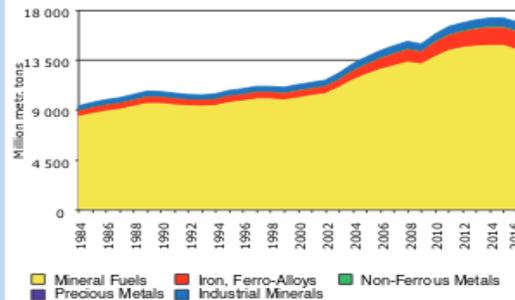
11.3 Billion metric tons

1985

9.7 Billion metric tons

**Total production 2016
by continents**

**Total mining production 1984-2016
in Million metric tons**



Decline in 2016 due to decrease in Coal production.

**In 2016 only Oceania shows a
positive growth rate**

Lithium

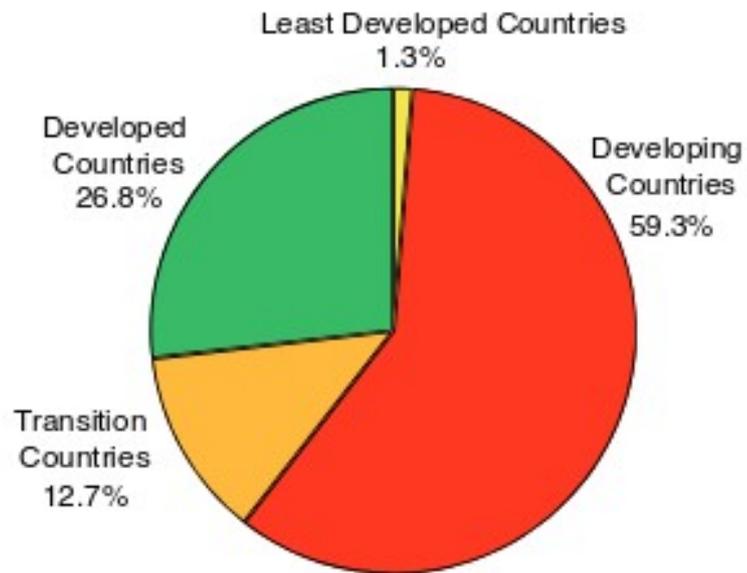
Li₂O-ratio of
brines to hard rock
ore is around

62.0 % to 38.0 %

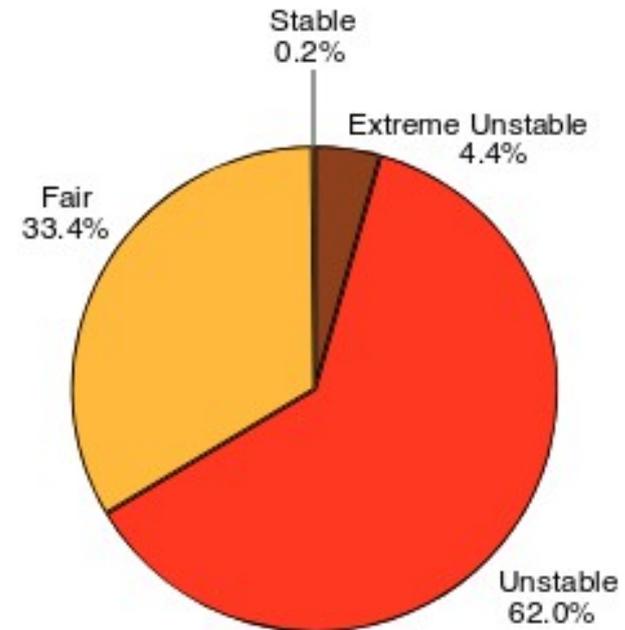
<http://www.wmc.org.pl/sites/default/files/WMD2018.pdf>



Qualche altro dato



Developing countries share around 60 % of global production.



2/3 of global production is mined in politically unstable countries.



Impatto e Conseguenze

- Effetti di lungo termine:
 - sostenibilità
 - cambiamento climatico
- Effetti di breve termine:
 - impatto ambientale
 - impatto sociale



Materiali a Rischio Esaurimento

1 H 1.00794	<p style="text-align: center;">Remaining years until depletion of known reserves (based on current rate of extraction)</p> <table border="1" style="margin: auto;"> <tr><td style="background-color: red;">5-50 years</td></tr> <tr><td style="background-color: orange;">50-100 years</td></tr> <tr><td style="background-color: yellow;">100-500 years</td></tr> </table>																5-50 years	50-100 years	100-500 years	2 He 4.002602
5-50 years																				
50-100 years																				
100-500 years																				
3 Li 6.941	4 Be 9.012182	5 B 10.811	6 C 12.0107	7 N 14.00674	8 O 15.9994	9 F 18.99840	10 Ne 20.1797													
11 Na 22.98977	12 Mg 24.3050	13 Al 26.98153	14 Si 28.0855	15 P 30.97376	16 S 32.066	17 Cl 35.4527	18 Ar 39.948													
19 K 39.0983	20 Ca 40.078	21 Sc 44.95591	22 Ti 47.867	23 V 50.9415	24 Cr 51.9961	25 Mn 54.93804	26 Fe 55.845	27 Co 58.93320	28 Ni 58.6934	29 Cu 63.546	30 Zn 65.39	31 Ga 69.723	32 Ge 72.61	33 As 74.92160	34 Se 78.96	35 Br 79.904	36 Kr 83.80			
37 Rb 85.4678	38 Sr 87.62	39 Y 88.9085	40 Zr 91.224	41 Nb 92.90638	42 Mo 95.94	43 Tc (98)	44 Ru 101.07	45 Rh 102.9055	46 Pd 106.42	47 Ag 107.8682	48 Cd 112.411	49 In 114.818	50 Sn 118.760	51 Sb 121.760	52 Te 127.60	53 I 126.9044	54 Xe 131.29			
55 Cs 132.9054	56 Ba 137.327	57 La * 138.9055	72 Hf 178.49	73 Ta 180.9479	74 W 183.84	75 Re 186.207	76 Os 190.23	77 Ir 192.217	78 Pt 195.078	79 Au 196.9665	80 Hg 200.59	81 Tl 204.3833	82 Pb 270.2	83 Bi 208.9804	84 Po (209)	85 At (210)	86 Rn (222)			
87 Fr (223)	88 Ra 226.025	89 Ac ‡ (227)	104 Rf (257)	105 Db (260)	106 Sg (263)	107 Bh (262)	108 Hs (265)	109 Mt (266)	110 Ds (271)	111 Rg (272)	112 Uub (285)	113 Uut (284)	114 Uuq (289)	115 Uup (288)	116 Lv (292)	117 Uus (291)	118 Uuo (293)			

Lanthanides *

58 Ce 140.9077	59 Pr 144.24	60 Nd (145)	61 Pm 150.36	62 Sm 151.964	63 Eu 157.25	64 Gd 158.9253	65 Tb 158.9253	66 Dy 162.50	67 Ho 164.9303	68 Er 167.26	69 Tm 168.9342	70 Yb 173.04	71 Lu 174.967
90 Th 232.0381	91 Pa 231.0289	92 U 238.0289	93 Np (237)	94 Pu (244)	95 Am (243)	96 Cm (247)	97 Bk (247)	98 Cf (251)	99 Es (252)	100 Fm (257)	101 Md (258)	102 No (259)	103 Lr (262)

Actinides ‡



Materiali usati in un Telefonino (Batteria)

Remaining years until depletion of known reserves (based on current rate of extraction)

5-50 years																	
50-100 years																	
100-500 years																	

1																	2		
H																	He		
1.00794																	4.002602		
3	4													5	6	7	8	9	10
Li	Be													B	C	N	O	F	Ne
6.941	9.012182													10.811	12.0107	14.00674	15.9994	18.99840	20.1797
11	12													13	14	15	16	17	18
Na	Mg													Al	Si	P	S	Cl	Ar
22.98977	24.3050													26.9815385	28.0855	30.97376	32.066	35.4527	39.948
19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36		
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr		
39.0983	40.078	44.95591	47.867	50.9415	51.9961	54.93804	55.845	58.933200	58.6934	63.546	65.39	69.723	72.61	74.92160	78.96	79.904	83.80		
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54		
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe		
85.4678	87.62	88.9085	91.224	92.90638	95.94	(98)	101.07	102.9055	106.42	107.8682	112.411	114.818	118.760	121.760	127.60	126.9044	131.29		
55	56	57	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86		
Cs	Ba	La *	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn		
132.9054	137.327	138.9055	178.49	180.9479	183.84	186.207	190.23	192.217	195.078	196.9665	200.59	204.3833	270.2	208.9804	(209)	(210)	(222)		
87	88	89	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118		
Fr	Ra	Ac ‡	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Uub	Uut	Uuq	Uup	Lv	Uus	Uuo		
(223)	226.025	(227)	(257)	(260)	(263)	(262)	(265)	(266)	(271)	(272)	(285)	(284)	(289)	(288)	(292)	(291)	(292)		

Lanthanides *

58	59	60	61	62	63	64	65	66	67	68	69	70	71
Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
140.9077	144.24	(145)	150.36	151.964	157.25	158.9253	158.9253	162.50	164.9303	167.26	168.9342	173.04	174.967

Actinides ‡

90	91	92	93	94	95	96	97	98	99	100	101	102	103
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr
232.0381	231.0289	238.0289	(237)	(244)	(243)	(247)	(247)	(251)	(252)	(257)	(258)	(259)	(262)



Materiali usati in un Telefonino (Involucro)

Remaining years until depletion of known reserves (based on current rate of extraction)

5-50 years	
50-100 years	
100-500 years	

1 H 1.00794																	2 He 4.002602				
3 Li 6.941	4 Be 9.012182															5 B 10.811	6 C 12.0107	7 N 14.00674	8 O 15.9994	9 F 18.99840	10 Ne 20.1797
11 Na 22.98977	12 Mg 24.3050															13 Al 26.981538	14 Si 28.0855	15 P 30.97376	16 S 32.066	17 Cl 35.453	18 Ar 39.948
19 K 39.0983	20 Ca 40.078	21 Sc 44.95591	22 Ti 47.867	23 V 50.9415	24 Cr 51.9961	25 Mn 54.93804	26 Fe 55.845	27 Co 58.933200	28 Ni 58.6934	29 Cu 63.546	30 Zn 65.39	31 Ga 69.723	32 Ge 72.61	33 As 74.92160	34 Se 78.96	35 Br 79.904	36 Kr 83.80				
37 Rb 85.4678	38 Sr 87.62	39 Y 88.9085	40 Zr 91.224	41 Nb 92.90638	42 Mo 95.94	43 Tc (98)	44 Ru 101.07	45 Rh 102.9055	46 Pd 106.42	47 Ag 107.8682	48 Cd 112.411	49 In 114.818	50 Sn 118.760	51 Sb 121.760	52 Te 127.60	53 I 126.9044	54 Xe 131.29				
55 Cs 132.9054	56 Ba 137.327	57 La * 138.9055	72 Hf 178.49	73 Ta 180.9479	74 W 183.84	75 Re 186.207	76 Os 190.23	77 Ir 192.217	78 Pt 195.078	79 Au 196.9665	80 Hg 200.59	81 Tl 204.3833	82 Pb 270.2	83 Bi 208.9804	84 Po (209)	85 At (210)	86 Rn (222)				
87 Fr (223)	88 Ra 226.025	89 Ac ‡ (227)	104 Rf (257)	105 Db (260)	106 Sg (263)	107 Bh (262)	108 Hs (265)	109 Mt (266)	110 Ds (271)	111 Rg (272)	112 Uub (285)	113 Uut (284)	114 Uuq (289)	115 Uup (288)	116 Lv (292)	117 Uus (292)	118 Uuo (292)				

Lanthanides *

58 Ce 140.9077	59 Pr 144.24	60 Nd (145)	61 Pm 150.36	62 Sm 151.964	63 Eu 157.25	64 Gd 158.9253	65 Tb 158.9253	66 Dy 162.50	67 Ho 164.9303	68 Er 167.26	69 Tm 168.9342	70 Yb 173.04	71 Lu 174.967
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Actinides ‡

90 Th 232.0381	91 Pa 231.0289	92 U 238.0289	93 Np (237)	94 Pu (244)	95 Am (243)	96 Cm (247)	97 Bk (247)	98 Cf (251)	99 Es (252)	100 Fm (257)	101 Md (258)	102 No (259)	103 Lr (262)
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Materiali usati in un Telefonino (Elettronica)

Remaining years until depletion of known reserves (based on current rate of extraction)

5-50 years	
50-100 years	
100-500 years	

1																	2		
H																	He		
1.00794																	4.002602		
3	4													5	6	7	8	9	10
Li	Be													B	C	N	O	F	Ne
6.941	9.0122													10.811	12.0107	14.0064	15.9994	18.99840	20.1797
11	12													13	14	15	16	17	18
Na	Mg													Al	Si	P	S	Cl	Ar
22.98977	24.3050													26.981538	28.0855	30.973762	32.066	35.453	39.948
19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36		
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr		
39.0983	40.078	44.95591	47.867	50.9415	51.9961	54.93804	55.845	58.9332	58.6934	63.546	65.39	69.723	72.630	74.9216	78.96	79.904	83.80		
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54		
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe		
85.4678	87.62	88.9085	91.224	92.90638	95.94	(98)	101.07	102.9055	106.42	107.8682	112.411	114.818	117.259	121.760	127.60	126.9044	131.29		
55	56	57	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86		
Cs	Ba	La *	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn		
132.9054	137.327	138.9055	178.49	180.9479	183.84	186.207	190.23	192.217	195.078	196.9665	200.59	204.3833	207.2	208.9804	(209)	(210)	(222)		
87	88	89	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118		
Fr	Ra	Ac ‡	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Uub	Uut	Uuq	Uup	Lv	Uus	Uuo		
(223)	226.025	(227)	(257)	(260)	(263)	(262)	(265)	(266)	(271)	(272)	(285)	(284)	(289)	(288)	(292)	(291)	(289)		

Lanthanides *

58	59	60	61	62	63	64	65	66	67	68	69	70	71	
Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	
140.9077	140.9126	144.242	(145)	150.36	151.964	157.25	158.92535	158.92535	162.50	164.9303	167.26	168.9342	173.04	174.967

Actinides ‡

90	91	92	93	94	95	96	97	98	99	100	101	102	103
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr
232.0381	231.0289	238.0289	(237)	(244)	(243)	(247)	(247)	(251)	(252)	(257)	(258)	(259)	(262)



Materiali usati in un Telefonino (Schermo)

Remaining years until depletion of known reserves (based on current rate of extraction)

5-50 years										50-100 years										100-500 years									
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1	H																2		
3	Li	Be												B	C	N	O	F	10
11	Na	Mg											Al	Si	P	S	Cl	18	
19	K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr	
37	Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe	
55	Cs	Ba	La*	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn	
87	Fr	Ra	Ac‡	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rq	Uub	Uut	Uuq	Uup	Lv	Uus	Uuo	

Lanthanides *

58	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
140.9077	141.24	144.24	150.36	(151)	151.964	157.25	157.25	158.925	162.50	164.9303	167.26	168.9342	173.04	174.967

Actinides ‡

90	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr
232.0381	231.0289	238.0289	(237)	(244)	(243)	(247)	(247)	(247)	(251)	(252)	(257)	(258)	(259)	(262)



Materiali Critici

- Periodicamente Stati Uniti e Unione Europea elencano i materiali critici secondo due criteri: **importanza economica, rischi nell'approvvigionamento**
- 2011 → 14
2014 → 20
2017 → 27
(https://ec.europa.eu/growth/sectors/raw-materials/specific-interest/critical_en)



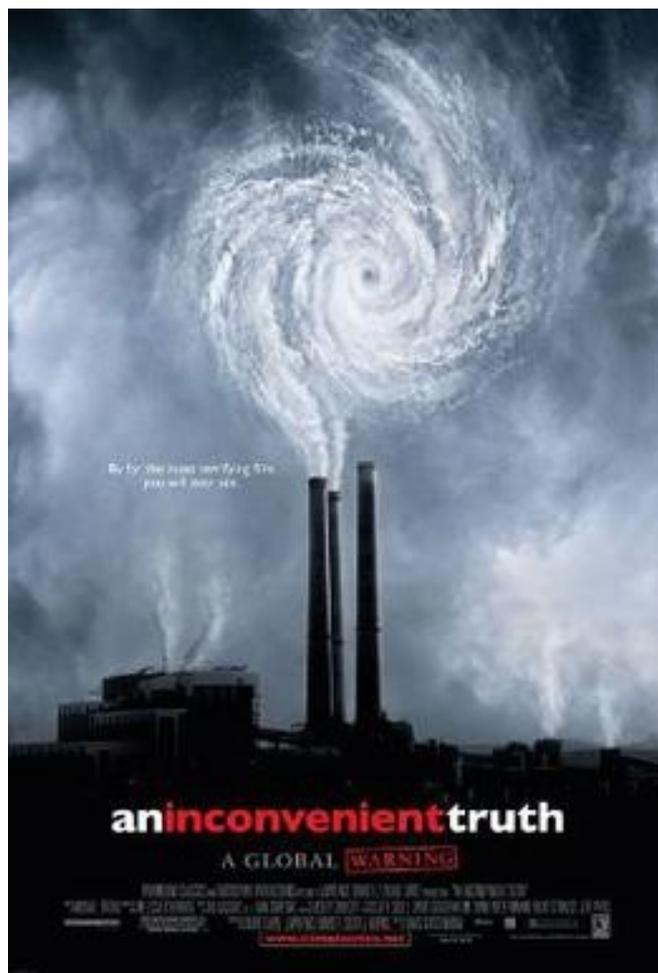
- Proviamo ad immaginarci un mondo
.... senza elettronica



- Proviamo ad immaginarci un mondo in cui i materiali per costruire circuiti elettronici
 - si trovassero solo in Cina
 - si trovassero solo in ... (un paese a vostra scelta)
- (il 90% delle terre rare è estratto dalla Cina)



Impatto Climatico

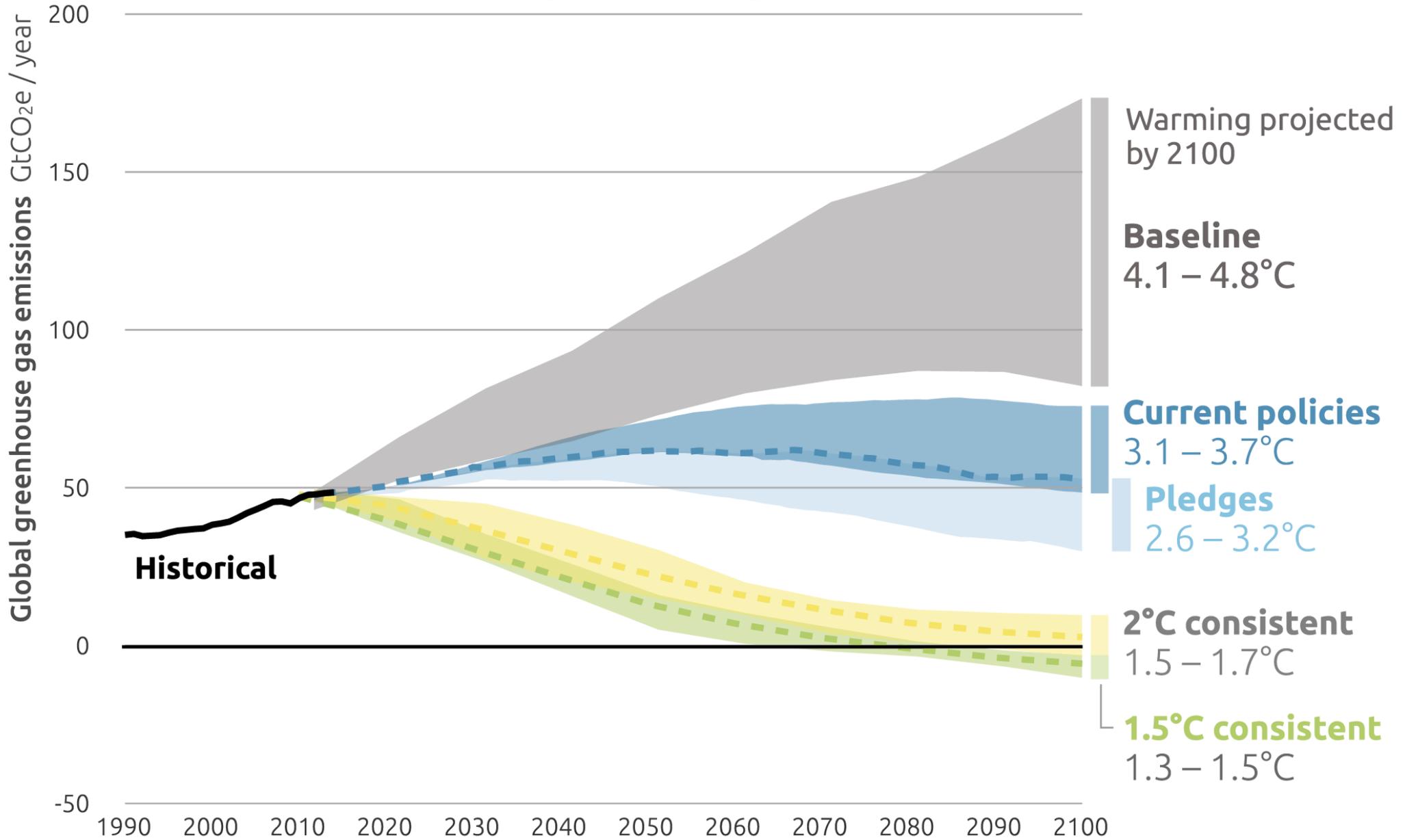


https://en.wikipedia.org/wiki/An_Inconvenient_Truth
https://www.imdb.com/title/tt6322922/videoplayer/vi1430763033?ref_=tt_pv_vi_aiv_1

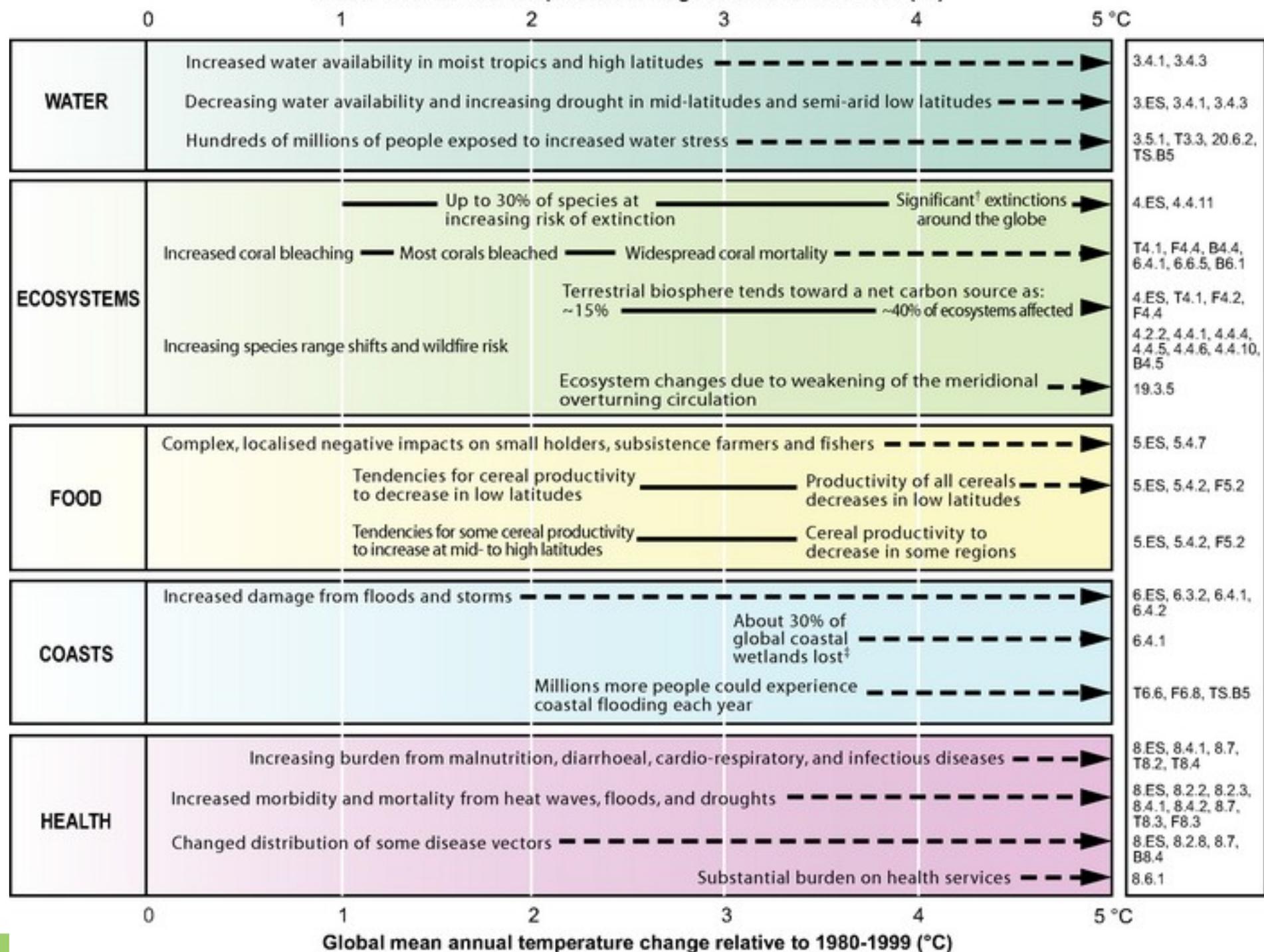


2100 WARMING PROJECTIONS

Emissions and expected warming based on pledges and current policies



Global mean annual temperature change relative to 1980-1999 (°C)



Global mean annual temperature change relative to 1980-1999 (°C)

[†] Significant is defined here as more than 40%.

[‡] Based on average rate of sea level rise of 4.2 mm/year from 2000 to 2080.

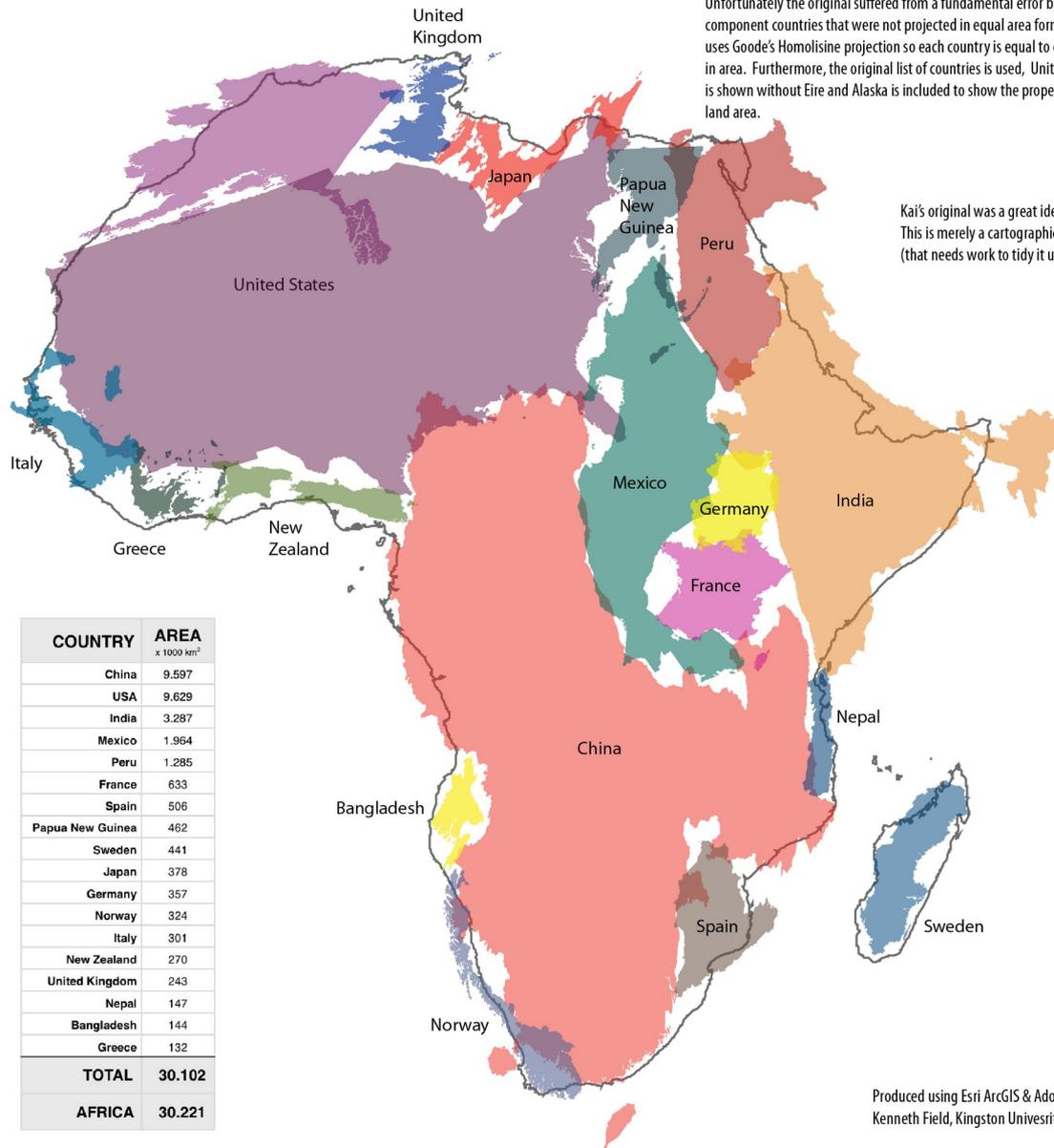
The True Size of Africa

Correcting the fight against immappancy

The original image by Kai Krause was designed to graphically illustrate the true size of the continent of Africa in relation to various countries mapped by land area. The intention was to counter *immappancy* - that is *insufficient geographical knowledge*.

Unfortunately the original suffered from a fundamental error by showing component countries that were not projected in equal area form. This map uses Goode's Homolisine projection so each country is equal to one another in area. Furthermore, the original list of countries is used, United Kingdom is shown without Eire and Alaska is included to show the proper United States land area.

Kai's original was a great idea. This is merely a cartographic correction (that needs work to tidy it up!!!).



COUNTRY	AREA x 1000 km ²
China	9.597
USA	9.629
India	3.287
Mexico	1.964
Peru	1.285
France	633
Spain	506
Papua New Guinea	462
Sweden	441
Japan	378
Germany	357
Norway	324
Italy	301
New Zealand	270
United Kingdom	243
Nepal	147
Bangladesh	144
Greece	132
TOTAL	30.102
AFRICA	30.221

Produced using Esri ArcGIS & Adobe Illustrator
Kenneth Field, Kingston Univesity London

... quindi, come mai l'Africa è un continente sottosviluppato? (*)

(*) approssimando un po'



La maledizione delle risorse?

- **Resource curse:** regioni con un'abbondanza di risorse naturali, in particolare di risorse non rinnovabili, tendono ad avere minore crescita economica e peggiore sviluppo
- Motivi
 - Conflitti
 - Corruzione
 - Maggiore volatilità dovuta ai prezzi delle risorse
 - Mancanza di diversificazione
 - ...



Alcuni effetti “collaterali” della produzione e dell'estrazione...



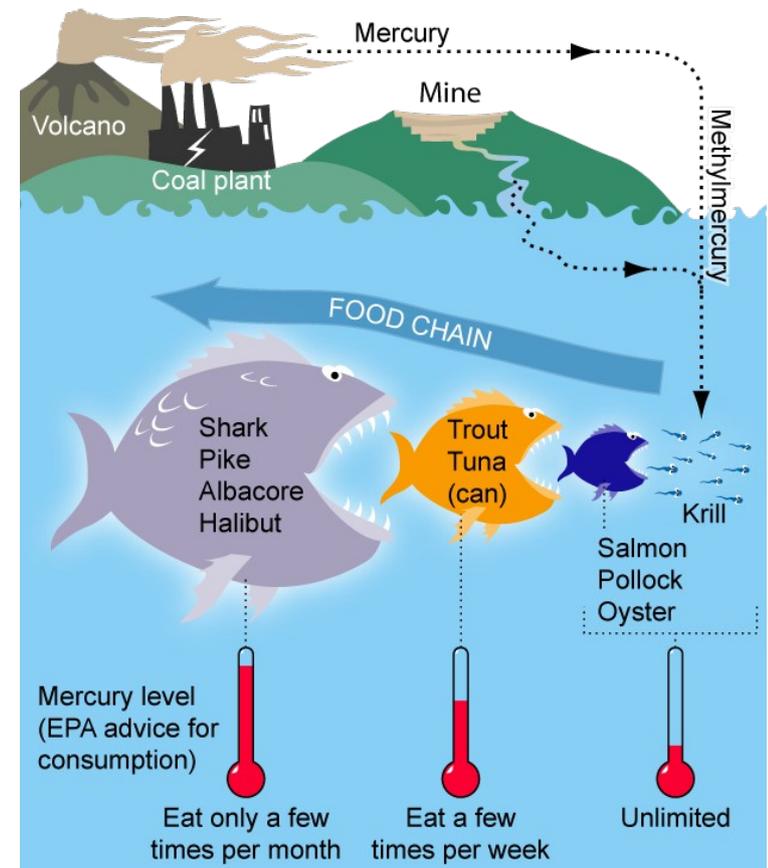
... da subito

- Ogni fase del ciclo di vita di un prodotto ha effetti **ambientali** e **sociali** (positivi o negativi... e in tanti casi alcuni positivi e altri negativi)
- Quali sono quelli dell'estrazione, secondo voi?



Impatto Ambientale

- Cambio d'uso del territorio (siti, infrastrutture, ...)
- Inquinamento (rifiuti e scarti dell'estrazione)
- Salute
- **Conseguenze locali e globali**



Impatto Sociale

- Dislocamento di persone e popoli per accedere alle risorse

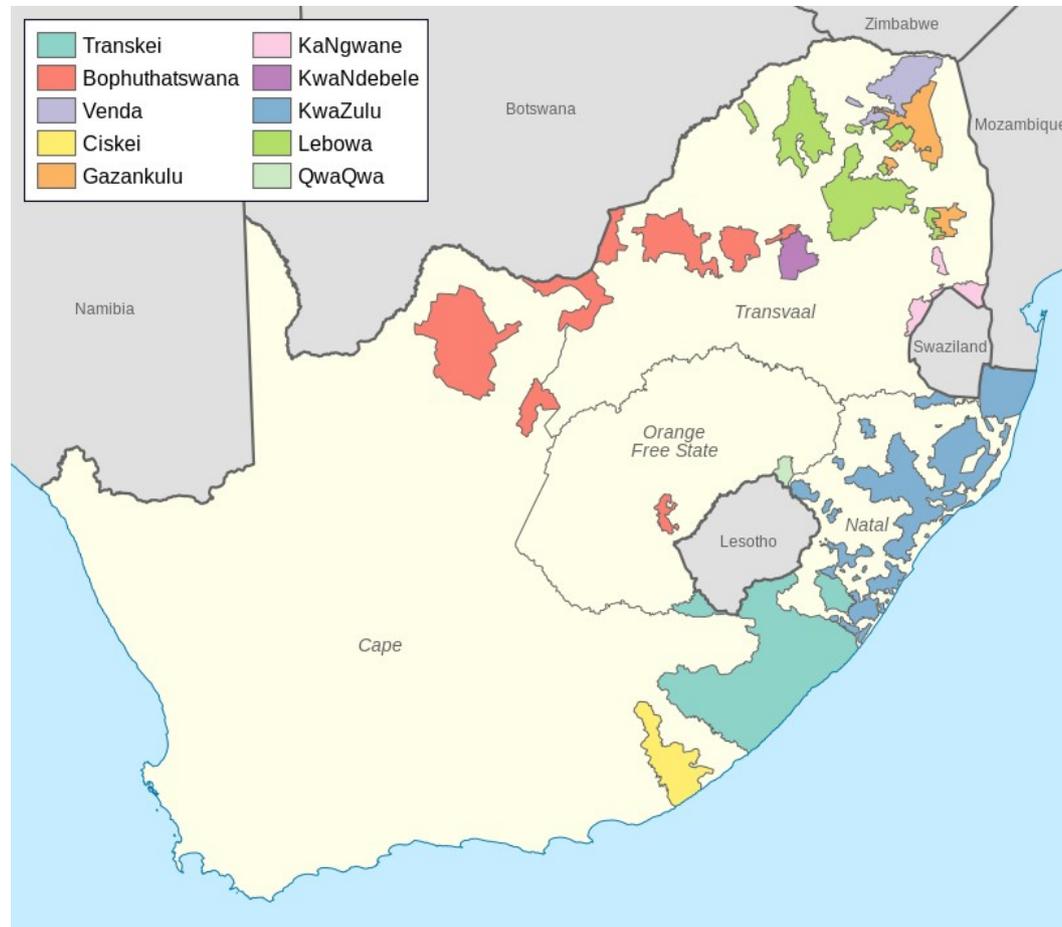


Apartheid

- Sistema di “separazione” in vigore in Sudafrica dal dopoguerra fino agli anni novanta
- Petty apartheid e Grand apartheid



Grand Apartheid



By Htonl - Own work. Bantustan boundary data from the Directorate: Public State Land Support via Africa Open Data, CC BY-SA 3.0, <https://commons.wikimedia.org/w/index.php?curid=25392438>



Impatto Sociale

- **Condizioni di lavoro**
- Estrazione “**artigianale**”: 10 to 25 percent of the world’s cobalt production and about 17 to 40 percent of production in Congo
- Shenzen e lavorazione con prodotti pericolosi (pulizia schermi con materiali tossici)



Impatto Sociale

- **Conflitti**
- supply chain complessa



Impatto Sociale

- **Distribuzione degli introiti**
- **Esempio: Cobalto**
 - Kolwezi, Congo (\$2-\$3 / day)
 - Musompo (\$881 / ton 16% cobalt rock)
Zambia, Tanzania
 - Zhejiang Huayou Cobalt, Cina
 - \$20,000 to \$26,000 a ton
 - LG Chem
 - Tesla, Apple, Amazon, ...

<https://www.google.it/maps/place/Kolwezi,+Repubblica+Democratica+del+Congo/@-0.8896887,23.9204147,3.59z/data=!4m5!3m4!1s0x1979e57971072e4f:0xa23ff3e3cd0d2277!8m2!3d-10.7275273!4d25.5088914>



CSR

- **Corporate Social Responsibility**



Che cosa possiamo fare?

- Come consumatori
- Come cittadini
- Come politici
- Come imprenditori
- Come comunicatori



Supported by:



RawMaterials

Connecting matters



This activity has received funding from the European Institute of Innovation and Technology (EIT), a body of the European Union, under the Horizon 2020, the EU Framework Programme for Research and Innovation